SCOPE OF ACCREDITATION

Heat Treating

Specialty Steel Treating
17555 Malyn
Fraser, MI 48026

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7000 Rev A - AUDIT CRITERIA FOR NADCAP ACCREDITATION

AC7101/4 Rev F - Nadcap Audit Criteria for Materials Testing Laboratories-Metallography & Microindentation Hardness (to be used on audits on/after 14 August 2016)* If the Auditee holds any MTL accreditation, then this checklist must be done as part of an MTL audit**

(L0) Metallography Evaluation
Industry Spec – Other L0
(L1) Microindentation (Interior)
Industry Spec – Other L1
(L10) Near Surface Examinations – Carburization/Decarburization
(L5) Near Surface Examinations – Microindentation (Surface Case Depth)
Industry Spec – Other L5
(L7) Near Surface Examinations – IGA, IGO

AC7102 Rev K - Nadcap Audit Criteria for Heat Treating Baseline (AC7102/S and AC7102/8 must also be selected) (to be used on audits on or after 15-Aug-2021)

Carburizing – AC7102/3 must also be selected
Stainless Steels, Precipitation Hardening – Industry Specs – Check any applicable boxes
Steels – Customer Specs
Steels – Industry Specs – Check any applicable boxes
Industry Spec – Other – Steels

AC7102S Rev K - Nadcap Supplemental Audit Criteria for Heat Treating (to be used on audits on/AFTER 12-Nov-2023)

U11 The Boeing Company
U3 Rolls–Royce

AC7102/3 Rev D - Nadcap Audit Criteria for Heat Treating - Carburizing (to be used on audits on/after 10 July 2016)

Carburizing – Customer Specs
Carburizing – Industry Specs – Check any applicable boxes
Industry Spec – Other

AC7102/5 Rev F - Nadcap Audit Criteria for Heat Treating - Hardness and/or Conductivity Testing (to be used on audits on/AFTER 30-Apr-2023)

Hardness – Rockwell – Check any applicable boxes
Industry Spec – Other

AC7102/8 Rev B - Nadcap Audit Criteria for Heat Treating Pyrometry (to be used on audits on/AFTER 27-Aug-2023)

Pyrometry – Customer Specs
Pyrometry – Industry Specs – Check any applicable boxes
AMS2750