



SCOPE OF ACCREDITATION

Heat Treating

Specialty Steel Treating
17555 Malyn
Fraser, MI 48026

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7101/4 Rev F - Nadcap Audit Criteria for Materials Testing Laboratories - Metallography and Microindentation Hardness (to be used on audits on/after 14 August 2016)

(L0) Metallography Evaluation

Industry Spec – Other L0

(L1) Microindentation (Interior)

Industry Spec – Other L1

(L10) Near Surface Examinations – Carburization/Decarburization

(L5) Near Surface Examinations – Microindentation (Surface Case Depth)

Industry Spec – Other L5

(L7) Near Surface Examinations – IGA, IGO

AC7102 Rev J - Nadcap Audit Criteria for Heat Treating Baseline (AC7102/S and AC7102/8 must also be selected) (to be used on audits on/after 3 December 2017)

Carburizing – AC7102/3 must also be selected

Stainless Steels, Precipitation Hardening – Industry Specs – Check any applicable boxes

Steels – Customer Specs

Steels – Industry Specs – Check any applicable boxes

Industry Spec – Other

AC7102S Rev I - Nadcap Supplemental Audit Criteria for Heat Treating (to be used on audits on after 7 April 2019)

U11 The Boeing Company

AC7102/3 Rev D - Nadcap Audit Criteria for Heat Treating - Carburizing (to be used on audits

on/after 10 July 2016)

Carburizing – Customer Specs

Carburizing – Industry Specs – Check any applicable boxes

Industry Spec – Other

AC7102/5 Rev E - Nadcap Audit Criteria for Heat Treating - Hardness and/or Conductivity

Testing (to be used on on/after 5 May 2019)

Hardness – Rockwell – Check any applicable boxes

Industry Spec – Other

AC7102/8 - Nadcap Audit Criteria for Heat Treating Pyrometry

Pyrometry – Customer Specs

Pyrometry – Industry Specs – Check any applicable boxes

AMS2750