



## SCOPE OF ACCREDITATION

### Heat Treating

**Specialty Steel Treating**  
17555 Malyn  
Fraser, MI 48026

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: [www.eAuditNet.com](http://www.eAuditNet.com) - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

#### **AC7101/4 Rev F - Nadcap Audit Criteria for Materials Testing Laboratories - Metallography and Microindentation Hardness (to be used on audits on/after 14 August 2016)**

(L0) Metallography Evaluation

Industry Spec – Other L0

(L1) Microindentation (Interior)

Industry Spec – Other L1

(L10) Near Surface Examinations – Carburization/Decarburization

(L5) Near Surface Examinations – Microindentation (Surface Case Depth)

Industry Spec – Other L5

(L7) Near Surface Examinations – IGA, IGO

#### **AC7102 Rev J - Nadcap Audit Criteria for Heat Treating Baseline (AC7102/S and AC7102/8 must also be selected) (to be used on audits on/after 3 December 2017)**

Carburizing – AC7102/3 must also be selected

Stainless Steels, Precipitation Hardening – Industry Specs – Check any applicable boxes

Steels – Customer Specs

Steels – Industry Specs – Check any applicable boxes

Industry Spec – Other

#### **AC7102S Rev G - Nadcap Supplemental Audit Criteria for Heat Treating (to be used on audits on/after 16 April, 2017)**

U11 The Boeing Company

#### **AC7102/3 Rev D - Nadcap Audit Criteria for Heat Treating - Carburizing (to be used on audits**

**on/after 10 July 2016)**

Carburizing – Customer Specs

Carburizing – Industry Specs – Check any applicable boxes

Industry Spec – Other

**AC7102/5 Rev D - Nadcap Audit Criteria for Heat Treating - Hardness and/or Conductivity**

**Testing (to be used on on/after 3 September 2017)**

Hardness – Rockwell – Check any applicable boxes

Industry Spec – Other

**AC7102/8 - Nadcap Audit Criteria for Heat Treating Pyrometry**

Pyrometry – Customer Specs

Pyrometry – Industry Specs – Check any applicable boxes

AMS2750