



SCOPE OF ACCREDITATION

Heat Treating

Specialty Steel Treating
12 Kripes Rd
East Granby, CT 06026-0455

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7101/4 Rev E - Nadcap Audit Criteria for Materials Testing Laboratories - Metallography and Microindentation Hardness

(L0) Metallography Evaluation

Industry Spec – Other

(L1) Microindentation (Interior)

(L10) Near Surface Examinations – Carburization / Decarburization

(L5) Near Surface Examinations – Microindentation (Surface Case Depth)

Industry Spec – Other

(L7) Near Surface Examinations – IGA, IGO

AC7102 Rev H - Nadcap Audit Criteria for Heat Treating (AC7102/S and AC7102/8 must also be selected)

Brazing – AC7102/1 must also be selected

Carburizing – AC7102/3 must also be selected

Nickel and Cobalt Alloys – Industry Specs

Industry Spec – Other

Nickel and Cobalt Alloys – Customer Specs

Stainless Steels – Customer Specs

Stainless Steels – Industry Specs

Industry Spec – Other

Stainless Steels, Martensitic – Customer Specs

Stainless Steels, Martensitic – Industry Specs

Industry Spec – Other

Stainless Steels, Precipitation Hardening – Customer Specs

Stainless Steels, Precipitation Hardening – Industry Specs

Industry Spec – Other
Steels – Customer Specs
Steels – Industry Specs
Industry Spec – Other
Stress Relieve – Customer Specs
Stress Relieve – Industry Specs
Titanium Alloys – Customer Specs
Titanium Alloys – Industry Specs
Industry Spec – Other
Vacuum Heat Treating – Customer Specs
Vacuum Heat Treating – Industry Specs
Industry Spec – Other

AC7102S Rev F - Nadcap Supplemental Audit Criteria for Heat Treating

U10 GE Aviation
U11 The Boeing Company
U18 United Technologies Corp. – Hamilton Sundstrand

AC7102/1 Rev E - Nadcap Audit Criteria for Brazing

Vacuum Brazing – Customer Specs
Vacuum Brazing – Industry Specs
Industry Spec – Other – Vacuum Brazing

AC7102/3 Rev C - Nadcap Audit Criteria for Carburizing

Carbonitriding – Industry Specs
Industry Spec – Other
Carburizing – Customer Specs
Carburizing – Industry Specs
Industry Spec – Other

AC7102/5 Rev C - Nadcap Audit Criteria for Hardness and/or Conductivity Testing for Heat Treating

Hardness – Portable
Industry Spec – Other
Hardness – Rockwell
Industry Spec – Other
Hardness – Vickers

AC7102/8 - Nadcap Audit Criteria for Pyrometry

Pyrometry – Customer Specs
Pyrometry – Industry Specs

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AMS 2750